

State-of-the-art Studies on the Behavior of Coupling Beams

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Outlines

- Background
- RC coupling beams
- Steel plate reinforced RC coupling beams
- Assembled RC coupling beams
- Replaceable steel coupling beams
- Conclusions

Background

- Coupled shear walls(CSW) are widely used for tall reinforced concrete (RC) buildings.
- Overturning moment is resisted jointly by the bending action of the wall units and the couple formed from axial forces developed in the wall units by coupling beams(CBs).



Background

Seismic design philosophy of CSWs

- Strong coupling beams (CBs): shear walls may fail at their bases first. This could endanger the safety of the building and render the repair after earthquake very difficult.
- Weak coupling beams (CBs): coupling beams will yield before the walls yield. thereby protecting the walls from being damaged. Since the coupling beams are easier to repair than the walls, most earthquake resistant designs follow the strong wall-weak beam philosophy.
- Ideal failure sequence: Strong walls weak beams. Walls are the last to yield so as to maintain lateral stability of the structure and allow large deformation before collapse.
- Coupling beams (CBs) are required being "fuse" and possessing high rotation ductility. It is questionable whether deep RCCBs could possess such a great rotation ductility.

Damage of deep RCCBs after strong EQ



Loma Prieta Earthquake (1989)



Kobe Earthquake (1995)

2019/6/28



Wenchuan Earthquake (2008)



Chile Earthquake (2010)

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Background

Questions:

What is the behavior of a RC coupling beam (RCCB)? How shear force is resisted by a deep RCCB? How to improve the seismic behavior of a deep RCCB?



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Shear force transfer mechanisms in a RCCB

■ Deep RC coupling beams (RCCBs) (I/h≤2.5)

- Distributed truss model
- □ Strut-tie model
- **Combination of the upper two models**



Typical reinforced method of RCCBs



Experimental study on deep RCCBs in HKU (Kwan and Zhao , 2002).

Parameters of the specimens

Specimen	<i>h</i> (mm)	L/h	f _{cu} (MPa)	f _c '(MPa)	Main longitudinal bars	ρ _s (%)	Additional longitudinal bars	Stirrups	ρ _{sv} (%)	Diagonal bars	Confining hoops
CCB1	600	1.17	58.5	42.3	3T12	0.485	4R8	R8@75	1.069	-	-
CCB11	600	1.17	50.6	34.9	2T8	0.158	4R8	R8@140	0.596	6T8	R6@60-120
CCB12	600	1.17	49.7	33.6	3T12	0.483	4R8	R8@50	1.670	-	-
CCB2	500	1.40	50.9	39.5	2T12+T8	0.486	4R8	R8@75	1.069	-	-
CCB3	400	1.75	50.3	38.9	2T12+T8	0.616	2R8	R8@75	1.069	-	-
CCB4	350	2.00	51.9	37.7	T12+2T8	0.563	2R8	R8@75	1.069	-	-









MCB1(shear tension)

MCB2(flexural)



MCB3(flexural)

MCB4(flexural)



Typical failure mode of Deep RCCBs

Peak load









Failure



CIII

CCB1 (shear tension) 2019/6/28

CCB11 (diag-bars buckling)



CCB12 (shear-sliding)



CCB4 (flexural)

Load-displacement curves of the conventionally RCCBs exhibit substantial pinching, the curve of the diagonally reinforced RCCB exhibits no pinching and appears to be more stable.



Envelopes of the cyclic load-displacement curves

Envelopes of the cyclic load-displacement curves prove that as the span/depth ratio of such conventionally reinforced RCCB decreased, the load resisting capacity increased but the ductility decreased. CCB1 series have different reinforcement layouts but had similar load resisting capacities and similar ductility.



Test results of the specimens under monotonic load and reversed cyclic load

$\begin{array}{c c} \text{Specime} & h \\ n & (mm) \end{array} L/h$	h La	I /le	f_c	f_c	f_c '	f_c '	ρ_s	a $(0())$	Applied load V (kN)					Deflection D (mm)				Esilum made
	L/n	(MPa)	(%)	$ ho_{sv}$ (%)	V_{sh}	V_y	V_p	V _u	D_{sh}	D_y	D_p	D_u	$\overline{D_u/D_y}$	Failure mode				
MCB1	600	1 17	45.5	0.485	1.069	264	262	344	292	11.52	10.50	42.50	60.00	5.7	shear-tension			
CCB1	000	1.17	42.3	0.485	1.069	257	260	327	278	10.96	10.00	20.00	40.00	4.0	shear-tension			
MCB2	500 1.40	500 1.40	45.7	0.486	1.069	237	198	260	221	11.92	5.97	41.04	69.00	11.6	flexural			
CCB2			39.5	0.486	1.069	184	190	227	193	5.85	6.00	12.00	30.00	5.0	shear-compression			
MCB3	400	1 75	35.0	0.496	1.069	156	126	159	135	37.00	4.00	38.00	49.00	12.3	flexural			
CCB3	400 1.75	400	1.73	38.9	0.616	1.069	154	135	165	140	10.00	5.00	10.00	25.00	5.0	shear-sliding		
MCB4	250	2.00	37.4	0.563	1.069	133	100	140	119	46.60	4.16	48.20	70.00	16.8	flexural			
CCB4	550	2.00	37.7	0.563	1.069	114	110	123	104	12.00	6.00	12.00	36.00	6.0	flexural			

Large local rotations took place at the beam-wall joints when the main or diagonal bars yielded. The additional displacements arising from the local rotations of the beam-wall joints contributed about 35 to 70 % to the total lateral displacements when μ =3.



Axial elongation of a deep RCCB

Axial elongation increased quickly after yield load. The maximum average elongation strains recorded for the conventionally reinforced coupling beams were around 1.2 to 2.0% and that for the diagonally reinforced coupling beam was about 2.5 %.



Behavior of deep RCCBs

Behavior of the deep RCCBs in shear wall system is different from frame beams in several aspects:

- The stress distribution in the flexural reinforcement in a coupling beam is consistent with the moment distribution before the appearance of shear crack, just like a frame beam. After shear cracking, both the top and the bottom reinforcing bars are subject to tension within most of the span, as a result, the contribution of the compression reinforcement to load resisting capacity and ductility will not exist and lead to specially failure modes.
- The local deformation at the beam-wall joint is much larger than deformation of the beam itself.
- Besides local failure such as anchorage failure and bearing failure, the failure modes of coupling beams can be classified as flexural or flexural shear failure, shear tension (diagonal splitting) failure and shear sliding failure respectively.

Behavior of deep RCCBs

Different reinforced concrete coupling beams



Reinforcement layout in slit coupling beam

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Steel plate reinforced RC coupling beams (RCCBs) is an alternative way of RC coupling beams. Steel plate in a RC deep coupling beam can easily improve the shear resisting capacity of the RC coupling beams.



Su and Lam (2002) studied the feasibility of a new coupling beam design making use of the composite action between an embedded steel plate and its surrounding reinforced concrete via shear studs. It was proven that the use of embedded steel plates could increase the strength and stiffness of coupling beams while maintaining small sectional sizes, but shear studs are necessary to ensure desirable inelastic beam behaviours.



(Su and Lam 2002)

- One steel plate was embedded and extended into wall blocks at both ends. A steel angle was welded at each end of the steel plate to ensure its anchorage in the wall blocks.
- Two deformed bars were welded on each side of the plate.



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Six coupling beams were tested. The thickness and clear span of the specimens were fixed at 150 mm and 750 mm respectively.

Variables: span/depth ratio; steel plate section; steel ratio

specimen	h (mm)	l/h	A_{s}	ρs (%)	$A_{\mathrm{s},a}$	$A_{s u}$	ρ _{sv} (%)	D (mm)	t (mm)	ρ _p (%)
CB15-1	500	1.5	2 <u>Φ</u> 16	0.57	4Φ12	248@100	0.57	220	6	1.87
CB15-2	500	1.5	2 <u>Φ</u> 16	0.57	4 Φ 12	2Φ8@100	0.57	420	3	1.79
CB15-3	500	1.5	2 <u>Φ</u> 16	0.57	4 Φ 12	2 Ф 8@100	0.57	350	6	2.98
CB15-4	500	1.5	2 <u>Φ</u> 16	0.57	4 Φ 12	2 Ф 8@100	0.57	200	10	2.84
CB25-1	300	2.5	4 <u>Φ</u> 16	1.98	—	2Ф8@120	0.56	220	3	1.63
CB25-2	300	2.5	4 <u>Φ</u> 16	1.98	_	2Φ8@120	0.56	220	6	3.26

Details of the specimens

- Displacements were measured using linear variable displacement transducers (LVDTs).
- Strains of longitudinal bas, stirrups and steel plates were obtain by using strain gauges.



Deflection monitoring

Strain monitoring

The test setup was the same as RCCBs test. The specimen was erected with beam longitudinal axis in the vertical direction. Shear load was applied to the specimen through the L-shaped loading frame. The action line of the applied load passed through the mid-span of the beam specimen. A rotation restraint mechanism was installed.



Test setup

Peak load













CB15-1 2019/6/28







CB15-4

Crack pattern and failure modes









Peak load





CB25-1

Peak load

Crack pattern and failure modes

CB25-2



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Compare the hysteretic curves of CB15 series with that of CCB2, the introduction of steel plate in a coupling beam can not only increase the strength and energy dissipation capacity, but increase the stiffness of the beam under reversed cycle loading and greatly reduce the pinching effect of the load-rotation curve.



For CB25 series and Lam's specimens, there is similar phenomenon.



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Compare the skeleton curves of CB15 series with that of CCB2-ZZZ(l/h=1.4) and CB25 series and UNit3-Lam, the introduction of steel plate in a coupling beam can not only increase the strength and energy dissipation capacity, but increase the stiffness of the beam under reversed cycle loading and greatly reduce the pinching effect of the load-rotation curve.



- CB15-3 and CB15-4 have the highest and lowest yield strength respectively, which may result from the depth of the steel plate encased in the specimen.
- CB15-1 and CB15-2 have similar steel plate reinforcement ratio and hence have similar load capacity.
- CB15-4 have a large steel plate while has the lowest load capacity due to anchorage failure of steel plate in the wall piers. So enough anchorage of steel plate must be provided.

Specimon	Vy Vu		Ra	tation (10^{-3})	rad)	Ductili	ty ratio	
specifien	(kN)	(kN)	θ_y (rad)	$\theta_u(rad)$	$\Theta_{ul}(\mathrm{rad})$	θ_u/θ_y	θ_{ul}/θ_y	ranure mode
CB15-1	241	377	3.66	25.00	44.52	6.83	12.16	Flexural Shear
CB15-2	252	363	3.88	18.12	25.96	4.67	6.69	Flexural Shear
CB15-3	292	367	5.43	11.94	26.44	2.20	4.86	Flexural
CB15-4	223	340	3.76	12.25	31.38	3.26	8.35	Flexural Shear
CB25-1	156	198	7.71	16.23	26.81	2.10	3.48	Shear
CB25-2	191	254	6.56	14.91	29.54	2.27	4.50	Flexural Shear

Load and deflection characteristic parameters of the specimens

- CB25-2 has a thicker steel plate, so its load resisting capacity and energy dissipation capacity are much higher than that of specimen CB25-1. Its yield load and peak load is increased by more than 20%. During post peak stage, yielding of the longitudinal bars and stirrups led to decreasing of load resisting capacity.
- Specimen with large plate section area has a stable load-deflection hysteretic curve. This proves that the minimum steel plate reinforcement ratio should be met to obtain desired performance.

Specimen	Vy	Vu	Ra	tation (10^{-3})	rad)	Ductilit	ty ratio	
Specimen	(kN)	(kN)	θ_y (rad)	$\theta_u(rad)$	$\Theta_{ul}(\mathrm{rad})$	θ_u/θ_y	θ_{ul}/θ_y	Fanure mode
CB15-1	241	377	3.66	25.00	44.52	6.83	12.16	Flexural Shear
CB15-2	252	363	3.88	18.12	25.96	4.67	6.69	Flexural Shear
CB15-3	292	367	5.43	11.94	26.44	2.20	4.86	Flexural
CB15-4	223	340	3.76	12.25	31.38	3.26	8.35	Flexural Shear
CB25-1	156	198	7.71	16.23	26.81	2.10	3.48	Shear
CB25-2	191	254	6.56	14.91	29.54	2.27	4.50	Flexural Shear

Load and deflection characteristic parameters of the specimens

Shear resisting capacity of the steel plate reinforced RCCB affected by steel plate reinforcement ratio, depth, thickness, depth/thickness ratio, using FE method.



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Assembled RC coupling beam

Advantage of Precast structures (PC VS Cast-in-site RC):

- ✓ Higher construction quality
- Possible increased construction speed
- ✓ Improved durability
- ✓ Reduction in situ labor or waste
- Seismic design are required for precast structures.
- Precast residential buildings in China are mostly designed as precast shear wall structures. Precast wall systems can be classified into two types:
 - Jointed system: "dry" or "ductile" connections (damages concentrate on connections)
 - Equivalent monolithic system: "wet" or "strong" (same as cast-in-situ structures)
- The assembled RC coupling beam includes the top and the bottom precast RC segment combined together by the center cast-in-place RC slab boundary.
- Seismic behavior of the assembled RC coupling beam under simulated cyclic loading have been studied carefully and some detailing methods have been proposed. Some studies conducted in Tsinghua University are briefly introduced. (Qian and Zhao,2013)



assembled RC coupling beam

Test of 9 assembled RCCB specimens with different connection methods between the upper and the lower part has been carried out in Tsinghua Univerty.

Details of the specimens						
Group	Specimen	L (mm)	<i>h</i> (mm)	L/h	Connection method with the upper part	
А	А	2400	1300	1.85	Grouted couplers	
В	В	2400	1300	1.85	None	
	C1	1500	1000	1.5	Grouted couplers	
С	C2	2000	1000	2.0	Grouted couplers	
	C3	2400	1000	2.4	Grouted couplers	
	D1	1500	1000	1.5	None	
D	D2	2000	1000	2.0	None	
	D3	2400	1000	2.4	None	
Е	Е	1500	500	3.0	_	





Connection detailing of the assembled RCCB specimens.









С







Е

Crack pattern of the assembled RCCBs (Qian and Zhao, 2013)



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Measured and predicted capacity of assembled RCCBs

		Predicted		Measured F_p (kN)			Measured/Predicted	
Specimen	Model	V _u (kN)	$2M_{\rm u}/L$ (kN)	Positive	Negative	Average	$F_{p}/V_{ m u}$	$F_p/(2M_u/L)$
А	1 beam	584	300	571	455	513	0.89	1.71
	2 beam	639	182				0.80	2.82
В	1 beam	584	294	468	375	422	0.72	1.44
	2 beam	646	224				0.65	1.88
C1	1 beam	491	359	500	451	475	0.97	1.32
	2 beam	543	191				0.87	2.49
C2	1 beam	496	269	446	376	411	0.83	1.53
	2 beam	548	143				0.75	2.87
C3	1 beam	494	224	381	330	356	0.72	1.59
	2 beam	545	119				0.65	2.99
D1	1 beam	574	361	653	504	578	1.00	1.60
	2 beam	636	271				0.91	2.13
D2	1 beam	604	271	352	357	354	0.59	1.31
	2 beam	669	204				0.53	1.74
D3	1 beam	573	226	302	293	298	0.52	1.32
	2 beam	631	170				0.47	1.75
Е		348	109	204	175	189	0.54	1.73

Global experimental study on a 3-story full-scale precast concrete shear wall structure with rebars spliced by grouted couplers in Tsinghua University.





Detailing of the assembled RC coupling beams: upper belly wall (non structure element) + grout-filled gap + bottom coupling beam. All window belly walls and the lower segments were connected by a 20 mm thick high-strength grout-filled construction gap, no rebar spliced.



The 3-story full-scale precast concrete shear wall structure model.







Hysteretic loops or skeleton curves under different load conditions



Failure modes of the test model after QuS test

- After the 1st cycle of 1/50 drift, the QuS test was terminated for safety reasons.
- Cracks and damages of the test model concentered on the coupling beams and window belly walls in loading direction.
- Cracks of walls distributed at a height of 0 ~ 2.0 m from the foundation, with a maximum width of 2 mm.
- No crack was observed at wall limbs of the 2nd and 3rd story.
- The test model exhibited the desired "strong wall limb and weak coupling beam" failure mode.



South facade (axes A)

Wall on axes C of 1st story

Failure modes of coupling beams and window belly walls

- After 0.40g PsD test, all coupling beams were dominated by flexural cracks, while shear cracks developed at the window belly walls located on axes A and C at the 2nd and 3rd story.
- After QuS test, the window belly walls on axes A and C failed in shear mode. Influenced by the upper window belly walls, coupling beams located on axes A and C at the 1st and 2nd story with aspect ratios of 2.5 were dominated by shear inclined cracks.



Failure modes of coupling beams and window belly walls

Note that coupling beams located on axes A and C at the 3rd story, with aspect ratios of 2.1 and no upper window belly wall, failed in flexural mode, characterized by concentrated plastic hinges at both ends and slight shear cracks.



Coupling beams at the 3rd story, after QuS test

It can be concluded that upper window belly walls significantly influenced the failure modes of coupling beams. A composite effect existed in the lower coupling beam and upper window belly wall. Designing the window belly wall as a upper coupling beam to form double coupling beams may be a feasible alternative.

A new research program on assembled RCCBs, especially composite effect between the window belly wall and the lower coupling beams are carried out in Tsinghua University.





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Replaceable steel coupling beam (RSCB)

A type of replaceable steel coupling beam, with a central fuse shear link connecting with normal steel beam segment at its two ends, has been proposed and studied in Tsinghua Univ. (Ji and Wang 2016)



Replaceable steel coupling beam (RSCB)

3 Key issues should be considered.

- Very short shear links
- Link-to-beam connections
- RC slab design



Capacity design philosophy of RSCBs



	Shear link	Yield in shear Yield strength	$e/(M_{\rm p}/V_{\rm p}) < 1.6$ $V_{\rm p} = 0.6 f_{\rm y} A_{\rm w}$	
	Beam segment	Flexural strength Shear strength	$M_{bp} > 0.5 I \cdot (\Omega V_p)$ $V_{bp} > \Omega V_p$	
2019/6	Link-to-beam connection	Flexural strength Shear strength	M _{cp} >0.5e'·(Ω V _p) V _{cp} > Ω V _p	

Shear links (per AISC 341 & GB 50011)



RSCBs



 $e/(M_{\rm p}/V_{\rm p}) < 1.0$



EBFs

 $e/(M_{\rm p}/V_{\rm p}) \approx 1.5$

Test of very short shear links



Length ratio: $e/(M_p/V_p) = 0.87$

Hybrid section: LY 225/Q235 for link web and Q345 for flanges

Overstrength $\Omega = V_{max}/V_{n}$



The very short shear links generated an overstrength factor of approximately 1.9, significantly exceeding the value of 1.5 assumed for EBF links in the AISC 341-10 provisions.
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Test of link-to-beam connection





I-shaped section link 2019/CB2: Splice plate connection







Double channel section link CB4: Adhesive web connection Adhesive resists eccentric shear



Epoxy adhesive $f_v = 15 \text{ MPa}_{60}$





Loading protocol



Phase I: load to 0.02 rad rotation

- Replacement of the shear link
- Phase II: load till failure

Phase I test



Phase I test









CB4: Adhesive fracture

Phase II test

Coupling beam





-0.12 -0.06

0

Link rotation Υ (rad)

0.06

0.12

0.18

-1200

-0.18



0

Link rotation Y (rad)

0.06

0.12

0.18

-1200

-0.18

-0.12

-0.06



0.06

0.12 0.18

-1200

-0.18 -0.12

-0.06

0

Link rotation Υ (rad)

Replaceability

Spec. No.	Connection type	Ultimate rotation (rad)	Residual rotation for replacement (rad)	Replacement time (hour)
CB1	End plate connection	0.06	0.0045	0.4
CB2	Splice plate connection	0.09	0.0045	2.6
CB3	Bolted web connection	0.06	0.0065	2.2
CB4 Adhesive web connection		0.003		

2019(Jiand Wang 2016)

RC slab design



CBS1: Composite slab





CBS1: Composite slab



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RC slab

RC slab Beam segment Shear link **CBS3: Bearing slab**

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Slab damage



- At 0.04 rad beam rotation, most of shear studs pulled out from the RC slab, and the rebars were exposed and buckled.
- Shear studs are NOT recommended for use between the RSCBs and their above slabs. 70 2019/6/28









CBS2: Isolated slab (GOOD)









Beijing Sancai Building (11 story, 48.5 m)


- Design basis earthquake (DBE) PGA 0.2g
- Period : 1.57 s (Y), 1.53 s (X), 1.26 s (Torsion)
- Seismic design: linear spectrum analysis under SLE
- Interstory drift ratio (SLE) < 1/800</p>

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Conclusions

■ Deep RCCBs behaved quite differently from ordinary frame beams after the appearance of inclined shear cracks. All the longitudinal reinforcement bars becoming in tension and the beams starting to elongate. The elongation strains of the beams were of the order of 1.5 to 2.5 %.

■High nominal shear stresses had led to the tendency of the deep RCCBs to fail in shear. Additional displacement due to the local rotations at the beam-wall joints had contributed about half to the total lateral displacement and resulted in the above relatively high drift ratios. Diagonally reinforced deep RCCB had a more stable hysteretic load-displacement curve and a much better energy dissipation capacity. Sufficient lateral hoops should be provided along the diagonal reinforcement.

Steel plate RCCB can improve the behavior of Deep RCCB. Steel plate can resist more shear force with the displacement increasing. Stirrups also plays an important role in resisting the shear loads. The spacing of the stirrups should be limited to prevent the spalling of the concrete cover around the longitudinal reinforcement.

Conclusions

■ The precast shear wall structure with rebars spliced by grouted couplers(PSWGC) exhibited excellent seismic performance. No visible damage concentrated on the joints connecting precast members. The window belly wall, which was precast with wall limbs as a whole, significantly affected crack patterns of the lower coupling beams under large drift. The composite effect between the window belly wall and the lower coupling beams should be carefully considered in structure design.

Replaceable steel coupling beam is a feasible way for improving seismic performance of deep RCCBs in a CSW structure. Design philosophy and detailing method have been proposed.



Thanks much for your attention!